

Scott's Eight Pallet Merchandiser Assembly Instructions

Product Parts:

2-106" Right Posts Stamped R
2-106" Left Posts Stamped L
2-106" Middle Posts
3-69" Lower Braces
1-69" Top Brace
4-Corner Gussets
2-Middle Gussets
2-72" End Panels
2-96" Right Front Panels Stamped R
2-96" Left Front Panels Stamped L

Screw Pack:

40-2" Screws
64-3" Lags
1-T30 Star Bit

Tools Needed:

Step Ladder
Drill W/Phillips & Star Bits



Step 1: Best assembled with a team. Lay the left 106" post with the notch facing up flat on a surface. Lay the middle 106" post 90" across from the left post, keeping the notch facing left.

Step 2: Lay one of the 96" left front panels into the notch in the left post and the opposite side of the front panel onto the top of the middle post. Lay the right 106" post 90" across from the middle post, notch facing up. Lay the right 96" panel into the notch in the right post and on top of the middle post.

Step 3: Keeping all edges square and flush with the 4x4 (see photo on back, Step 2 & 3) attach all ends using 3" lags inserted into all the pre-drilled holes. 16 total lags for this section.

Step 4: To assemble the other side, repeat the above instructions.

Step 5: Insert the legs of each 72" end panel into the notches on the outside of the first assembled unit. Attach with two 3" lags per leg. See photo on back, Step 5

Step 6: Place the 69" top brace into the notch in the middle of the first assembled unit and attach with two 3" lags. See photo on back, Step 6

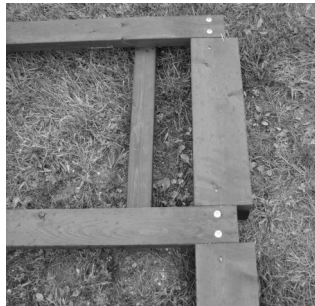
Step 7: With your team, stand each unit upright. Bring the two units together and fit all the top ends into the notches and attach with lags. See photo on back, Step 7

Step 8: Place the two lower 69" braces into the notches in the lower part of the 106" posts and attach with 3" lags. See photo on back, Step 8

Step 9: Place the two middle gussets one on each side of the unit, on the top of the middle of the unit and attach with eight 2" screws each. Place the four corner gussets in the top corners of the unit and attach with six 2" screws each. See photo on back, Step 9



Step 1 & 2
Lay out the 106" right, middle & left poles and attach the 96" right & left front panels (stamped R & L)



Step 2 & 3
Attaching the front panels to ends & middle of poles



Step 5
Attach 72" end panels



Step 6
Attach the 69" top brace to middle



Step 7
Stand one side unit up



Step 8
Attach lower 69" brace



Step 9
Attach the gussets